### **BUILDING PRODUCT DECLARATION BPD 3**

in compliance with the guidelines of the Ecocycle Council, June 2007

#### 1 Basic data

Product identification				Document ID BPD3_SWE_003		
roduct name GEZE Slimdrive EMD; GEZE Slimdrive EMD-F, GEZE Slimdrive EMD Invers	ε			Product group automatic door drive		
	In the case of a revised declaration					
☐ Revised declaration	Has the product been changed?			relates to		
	⊠ No	□ Yes	Changed product can be identified by			
Drawn up/revised on (date) 2016-10-04		Inspected without revision on (date)				
Other information:						

## 2 Supplier information

Company nameGEZE GmbH				Company reg. no/DUNS no 315336057		
Address F	Reinhold-Vöster-Str. 21			Contact person Christoph Lieske		
7	71229 Leonberg			Telephone +4971522036801		
Website: www.geze.com			E-mail c.lieske@geze.com			
Does the company have an environmental management system?			⊠ Yes	□ No		
The company po certification in co		⊠ ISO 9000	⊠ ISO 14000	☐ Other	If "other", please specify:	
Other informatio	n:		-			

#### 3 Product information

Country of final manufac	cture Germany	If country	y cannot be stated, please state why					
Area of use	Area of use smoke and fire doors; doors							
Is there a Safety Data Sheet for this product?						□ No		
In accordance with the re Chemicals Agency, pleas	egulations of the Swedish se state:	Classification Labelling			⊠ Not relevant			
Is the product registered	in BASTA?				□ Yes	⊠ No		
Has the product been eco-labelled?								
Is there a Type III environmental declaration for the product?					□ Yes	⊠ No		
Other information:	Other information:							

### 4 Contents (To add a new green row, select and copy an entire empty row and paste it in)

At the time of delivery, the product comprises the following parts/components, with the chemical composition stated:								
Constituent materials/ Constituent substances Weight EG no/ CAS no cation Comments								
fine zinc alloy		< 15 %	GD-ZnAl4Cu1					
case hardening steel		< 11 %	16MnCrS5					

aluminium alloy		< 8 %	AIMgSi0,5		
sheet steel		< 5 %	DX53D (1.0355) + ZF100		
aluminium alloy		< 5 %	EN AW-6063 T66		
spring steel		< 4 %	54SiCr6 (1.7102)		
brass		< 2 %	CuZn		
bronze		< 2 %	CuSn		
polyamid		< 2 %	PA 6.6		
steel		< 1 %	42CoMo4V		
machining steel		< 1 %	11SMnPb30+C (1.0718)		
polyamid		< 1 %	PA 66		
machining steel		< 1 %	11SMn30K		
machining steel		< 1 %	44SMn28 (1.0762)		
bearing steel		< 1 %	100CR6 (1.3505)		
temper steel		< 1 %	C45 (1.0503)		
aluminium alloy		< 1 %	AlCu4PbMg T4		
polyurethane		< 1 %	92 ShA		
lubricant		< 1 %	KLÜBER POLYLUB GLY801		see safety data sheet
polybutylene terephthalate		< 1 %	PBT		
acrylonitrile butadiene styrene		< 1 %	ABS (V0)		
lubricant		< 1 %	ISOFLEX TOPAS NB 152		see safety data sheet
copper alloy		< 0.1 %	CuZn39Pb3 (CW614N)		
acrylonitrile butadiene styrene		< 0.1 %	ABS (black)		
polyethylene terephthalate		< 0.1 %	PET (silver)		
tool steel		< 0.1 %	100Cr5 (1.2060)		
polytetrafluoroethylene		< 0.1 %	PTFE		
component motor	various	< 25 %			
component transformer	various	< 20 %			see IECQ- CoC for RoHS and related audit report
component control	various	< 5 %			
Other information:					
If the chemical composition of the <b>finished built in product</b> should be					
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classifi- cation	Comments
Other information:					

# 5 Production phase

Resource utilisation and env ways:	ironmental im	pact during pro	oduction of t	the iter	m is repor	ted in o	one of the f	ollowing	
☐ 1) Inflows (goods, intermooutflows (emissions an	ediate goods, en d residual produ	nergy etc) for the acts) from it, i.e.	registered pr from "gate-t	roduct to-gate	into the <b>m</b>	anufac	turing unit	, and the	
$\square$ 2) All inflows and outflow	vs from the extr	action of raw ma	aterials to fin	ished p	products i.	e. "crad	le-to-gate".		
$\Box$ 3) Other limitation. State	what:	1							
The report relates to unit of pr		☐ Reported p	р	roduct	The product's duct group		☐ The product's production unit		
Indicate raw materials and in	ntermediate go	ods used in the	manufacture	of the	product	□ Not	relevant		
Raw material/intermediate goo	ods	Quantity and	unit			Comm	ents		
		_							
Indicate <b>recycled materials</b> u	ifacture of the pr	roduct			□ Not	relevant			
Type of material	sed in the mane	Quantity and				Comm			
Type of material		Qualitity and	uiiit			Commi	ents		
Enter the <b>energy</b> used in the n	nanufacture of t	he product or its	s component	parts		□ Not	relevant		
Type of energy		Quantity and	unit			Comm	ents		
-	l in the manufac	1	ture of the product or its component p			☐ Not relevant			
Type of transportation		Proportion %	Proportion %			Comments			
Enter the <b>emissions to air, wa</b>	ter or soil fron	n the manufactur	re of the prod	luct or	its	□ Not	relevant		
component parts		1							
Type of emission		Quantity and unit				Comments			
E. (1		C . 1	1			<del></del>	N 1		
Enter the <b>residual products</b> f	rom the manufa	icture of the prod	Proportion	-	1				
			Material	ſ	nergy				
Residual product	Waste code	Quantity	recycled %		ecycled %	Co	mments		
Is there a description of the data accuracy for the manufacturing data?	☐ Yes	□ No	If "yes", p	lease s	pecify:				
Other information:	J.	<u> </u>							
6 Distribution of fir	ished pro	duct							
Does the supplier put into practice product?	ctice a system for	or returning load	d carriers for	the	☐ Not rel	evant	⊠ Yes	□ No	
Does the supplier put into praction for the product?	ctice any systen	ns involving mul	lti-use packaş	ging	☐ Not relevant ☐ Yes		⊠ Yes	□ No	
Does the supplier take back pa	ackaging for the	product?			□ Not rel	evant	⊠ Yes	□ No	
Is the supplier affiliated to RE	PA?				☐ Not rel	evant	⊠ Yes	□ No	
Other information:									

7 Construction phase						
Are there any special requirements product during storage?	□ Not relev	ant 🛛 Ye	s 🗆 No	installa	, please specify: see tion and service ions, chapter 4	
Are there any special requirements fo building products because of this products		☐ Not relev	ant	s 🛮 No		, please specify:
Other information:					•	
8 Usage phase						
Does the product involve any special intermediate goods regarding operations.			□ Yes	⊠ No	If "yes",	please specify:
Does the product have any special e requirements for operation?	nergy supp	oly	⊠ Yes	□ No	If "yes", wiring d	please specify: see iagram
Estimated technical service life for	the produc	t is to be enter	ed according	g to one of th	ne following	g options, a) or b):
a) Reference service life estimated as being approx.	☐ 5 years	☐ 10 years	☐ 15 years	☐ 25 years	$\square > 50$ years	Comments Tested due to
b) Reference service life estimated to	e interval of 1		, , , , , ,	, , , , , ,	500 000 cycles (EN 16005); Service interval see installation and service instructions, chapter 10 Service and maintenance	
Other information:						
9 Demolition						
Is the product ready for disassembly (taking apart)?			□ Not relevant ⊠ Ye		□ No	If "yes", please specify: see installation and service instructions, chapter 1.5 environmentally conscious working
Does the product require any special me protect health and environment during demolition/disassembly?	easures to	□ Not rele	vant	☐ Yes	⊠ No	If "yes", please specify:
Other information:						
10 Waste management						
Is it possible to re-use all or parts of product?	the	☐ Not rele	evant	☐ Yes	⊠ No	If "yes", please specify:
Is it possible to recycle materials for parts of the product?	Is it possible to recycle materials for all or parts of the product?		evant	⊠ Yes	□ No	If "yes", please specify: see installation and service instructions, chapter 1.5 environmentally conscious working
Is it possible to recycle energy for a of the product?	ll or parts	⊠ Not rele	evant	☐ Yes	□ No	If "yes", please specify:
Does the supplier have any restriction recommendations for re-use, material energy recycling or waste disposal?	als or	□ Not rele	evant	⊠ Yes	□ No	If "yes", please specify: see installation and service instructions,

Enter the waste code for the **supplied** product 160124 Is the **supplied** product classed as hazardous waste?

⊠ No

chapter 1.5 environmentally conscious working

☐ Yes

If the chemical composition of the product differs after having been built in from that which it had at the time of delivery, meaning that another waste code is given to the finished <b>built in</b> product, then this should be entered here. If it is unchanged, the following details can be omitted.					
Enter the waste code for the <b>built in</b> product					
Is the <b>built in</b> product classed as hazardous waste?					
Other information:					

# 11 Indoor environment (To add a new green row, select and copy an entire empty row and paste it in)

When used as intended, the product gives off the following emissions:				☐ The product does not have any emissions				
Type of emission	Quantity [µg/m²	Quantity [µg/m²h] or [mg/m³h]			od of	Comme	Comments	
	4 weeks	26 weeks	m	measurement				
Can the product itself gi	ve rise to any noise?			□N	ot relevant	☐ Yes	□ No	
Value		Unit	N	Method of measurement				
Can the product give ris	e to electrical fields?			☐ Not relevant		□ Yes	□ No	
Value U		Unit	N	Method of measurement		_		
Can the product give rise to magnetic fields?				□N	Not relevant ☐ Yes ☐ N		□ No	
Value Unit		N	Method of measurement					
Other information:			·				·	

#### References

## **Appendices**